

offshore

Work Order ID 107429

September-23-13 2:09:06 PM

107429

Page 1

Item ID: D139-799-025

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Compartment Rain Gutter

Start Date: 9/23/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/24/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

100

0.00

100

DC

Document Control

Memo M.D.

Photocopy bluefile & type labels per PPP D139-799-025
CHG001

0.00

DAS
27
9-89

B 9 24

1 _____ MLS

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

1X (DAS 28 13-09-23) [Signature]

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
27
9-89

B 9 24

1 _____

Work Order ID 107429

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Page 2

Item ID: D139-799-025

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Compartment Rain Gutter

Start Date: 9/23/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/24/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-025								
	Location: <u>023</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
03

13/9/24

MLJ 13-09-26

MLJ 13-09-26

Picklist Print

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Page 1

Work Order ID: 107429

Parent Item: D139-799-025

Parent Item Name: Cargo Compartment Rain Gutter

Start Date: 9/23/13

Required Date: 9/24/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4456-1 Fwd Raingutter, LH		Manufactured	No			110	Each	1.0000	1	1	DAS 28 9-89	13-09-23	
	DAS 27 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		1							
				90585		1							
D4456-2 Fwd Raingutter, RH		Manufactured	No			110	Each	7.0000	1	1	DAS 28 9-89		
	DAS 27 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		7							
				97924		7							
D4456-3 Aft Raingutter, LH		Manufactured	No			110	Each	2.0000	1	1	DAS 28 9-89		
	DAS 27 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		2							
				90589		2							
D4456-4 Aft Raingutter, RH		Manufactured	No			110	Each	4.0000	1	1	DAS 28 9-89		
	DAS 27 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		4							
				79923		3							
				90587		1							
D4456-5 Center Raingutter		Manufactured	No			110	Each	4.0000	1x 2	2	DAS 28 9-89		
	DAS 27 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST241A		4							
				97971		4							
									2x				

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D139-799

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Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUT PLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE